

March 2023 Newsletter



Where **high performance** is the **standard**[®]
SALES@MAFORD.COM WWW.MAFORD.COM

M.A. Ford® End Mills with Large Diameter Options

M.A. Ford® TuffCut® XR 177 Series 4 Flute High Performance End Mill

Designed for EXTREME productivity. Unique flute geometry reduces harmonics at increased feeds and speeds.



Benefits and Features:

- 4 Flute
- Solid carbide
- ALtima® Coated
- Center cutting
- Available in stub and standard flute lengths
- 35°/38° Variable helix angle
- For roughing and finishing applications
- Square end with corner radius options
- Weldon shank flat options
- Diameters up to 1" / 25mm

[Learn More Here!](#)

M.A. Ford® TuffCut® XR 178/178N Series 5 Flute High Performance End Mills

Designed for extreme productivity. Gain 20% or more in productivity over four flute styles.

Smooth cutting action to eliminate vibration.

Benefits and Features:

- 5 Flute
- Solid carbide
- ALtima® coated
- Center cutting
- Standard and long flute lengths
- 38° Helix angle
- For roughing and finishing applications
- Square end, corner radius, and neck length options
- Weldon shank flat options
- Diameters up to 1" / 25mm

[Learn More Here!](#)



M.A. Ford® TuffCut® XT 277/277CB/277N Series 4 Flute High Performance End Mill

Designed for specific applications in steels, stainless steels, special alloys, and cast iron.



Benefits and Features:

- 4 Flute
- ALtima® Blaze coated
- Center cutting
- Stub, standard, long, and extra long flute lengths
- 38° -41° Variable Helix angle
- Square end and corner radius options
- Neck relief option
- Whisper blend transition between OD and neck
- Enhanced corner protection
- Staggered chipbreaker technology
- Diameters up to 1" / 20mm

[Learn More Here!](#)

M.A. Ford® TuffCut® XT 278/278CB/278N Series 5 Flute High Performance End Mill

Designed for specific applications in steels, stainless steels, special alloys, and cast irons.

Benefits and Features:

- 5 Flute
- ALtima® Blaze coated
- Center cutting
- Stub, Standard, long, and extra long flute lengths
- Staggered Chipbreaker technology
- 40° Helix angle
- Square end and corner radius options
- Weldon shank flat options
- Whisper blend transition between OD and Neck
- Neck Option
- Diameters up to 1" / 25mm



[Learn More Here!](#)

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M.A. Ford | www.maford.com | sales@maford.com

M.A. Ford Mfg. Co., Inc. | 7737 Northwest Blvd, Davenport, IA 52806

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